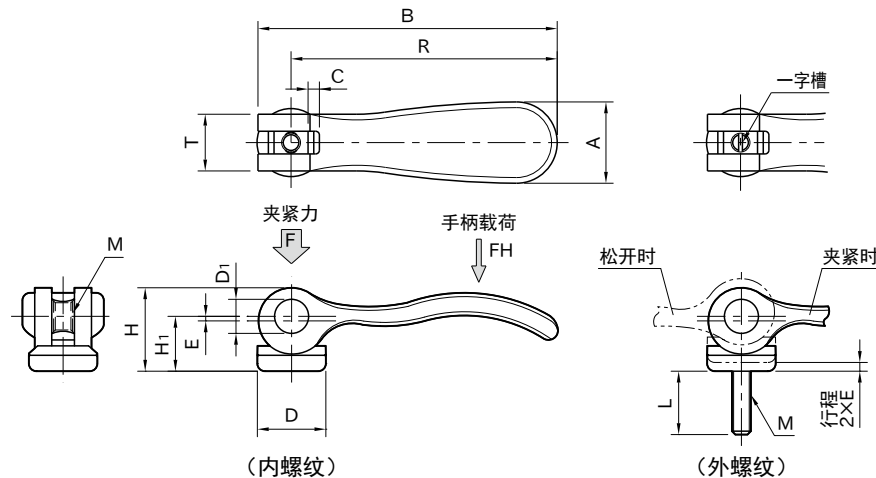


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REV.	MODIFICATION.	DATE	DRN
01	PRODUCTION RELEASE	02/02/16	SFH



(内螺纹)

(外螺纹)

说明：常规出货材料为压铸铝黑色粉末烤漆

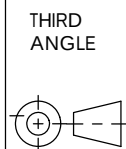
如需其他材料可参考下表物料编号。
如不锈钢手柄材料为例
M10X40外螺纹，物料编号KCLSUS-21040
M10内螺纹型，物料编号为KCLSUS-M10

类型	手柄	垫圈、外螺纹	圆形螺母	推力垫圈
KCL	铝压铸 黑色粉末烤漆	SUM22L 锌三价铬酸盐	SUS303	聚酰胺 (玻璃纤维强化)
KCL-RE	铝压铸 红色粉末烤漆			
KCLS	铝压铸 黑色粉末烤漆			
KCL-SUS	SCS13 (SUS304相当) 电解研磨	SUS303		

物料编号	螺纹规格	L	A	D	D1	B	T	H1	H	R	夹紧力（千牛）
KCL-20310	M3	10	14.4	12	6	41.7	11.5	9	13	36.2	1.5
KCL-20315	M3	15	14.4	12	6	41.7	11.5	9	13	36.2	1.5
KCL-20330	M3	30	14.4	12	6	41.7	11.5	9	13	36.2	1.5
KCL-20410	M4	10	14.4	12	6	41.7	11.5	9	13	36.2	1.5
KCL-20415	M4	15	14.4	12	6	41.7	11.5	9	13	36.2	1.5
KCL-20430	M4	30	14.4	12	6	41.7	11.5	9	13	36.2	1.5
KCL-21415	M4	15	18	15.4	8	59.1	13	11.2	17	52.3	2.5
KCL-21420	M4	20	18	15.4	8	59.1	13	11.2	17	52.3	2.5
KCL-21430	M4	30	18	15.4	8	59.1	13	11.2	17	52.3	2.5
KCL-20520	M5	20	18	15.4	8	59.1	13	11.2	17	52.3	2.5
KCL-20530	M5	30	18	15.4	8	59.1	13	11.2	17	52.3	2.5
KCL-20540	M5	40	18	15.4	8	59.1	13	11.2	17	52.3	2.5
KCL-20550	M5	50	18	15.4	8	59.1	13	11.2	17	52.3	2.5
KCL-21520	M5	20	22	18	9	80	15	14.5	22	71	4
KCL-21530	M5	30	22	18	9	80	15	14.5	22	71	4
KCL-21540	M5	40	22	18	9	80	15	14.5	22	71	4
KCL-21550	M5	50	22	18	9	80	15	14.5	22	71	4
KCL-20620	M6	20	22	18	9	80	15	14.5	22	71	4
KCL-20630	M6	30	22	18	9	80	15	14.5	22	71	4
KCL-20640	M6	40	22	18	9	80	15	14.5	22	71	4
KCL-20650	M6	50	22	18	9	80	15	14.5	22	71	4
KCL-20825	M8	25	33	27	11	110	24	18	28.5	100	8
KCL-20830	M8	30	33	27	11	110	24	18	28.5	100	8
KCL-20840	M8	40	33	27	11	110	24	18	28.5	100	8
KCL-20850	M8	50	33	27	11	110	24	18	28.5	100	8
KCL-21025	M10	25	33	27	11	110	24	18	28.5	100	8
KCL-21030	M10	30	33	27	11	110	24	18	28.5	100	8
KCL-21040	M10	40	33	27	11	110	24	18	28.5	100	8
KCL-21050	M10	50	33	27	11	110	24	18	28.5	100	8

ALL DIMENSIONS IN mm

GENERAL TOLERANCES ± 0.25
UNLESS OTHERWISE STATED
1 DECIMAL PLACE ± 0.25
2 DECIMAL PLACES ± 0.10
ANGULAR $\pm 1^\circ$



DESCRIPTION:

CAM LEVER

MATERIAL: SEE TABLE		COLOUR: SEE TABLE		PART No: SEE TABLE	
DRG No: KCL-XXXXX		PROJECT NUMBER: EU12-0020		Mass:(g)	SHEET SIZE A4
DRN SFH	DATE 03/02/12	CHKD TC	DATE 03/02/12	SCALE NTS	SHEET No. 1 OF 1